

INSTALLATION MANUAL



MADE IN CANADA

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DESCRIPTION:

2nd/3rd GEN TACOMA SIDE STEPS/SLIDERS

COMPATIBLE WITH:

2005+ TOYOTA TACOMA

DATE UPDATED:

OCTOBER 2020



TACOMA SIDE STEP/SLIDER INSTALLATION

APPLICATION: 2005+ TACOMA

PARTS LIST	
SIDE STEPS OR SLIDERS	1 PAIR
3/8 GRADE 8 BOLTS	16
FENDER WASHERS	8
REGULAR WASHER	24
3/8 NYLOCK NUT	16

TOOLS REQUIRED
FLAT HEAD SCREWDRIVER / SMALL PRY BAR
METRIC SOCKETS AND WRENCHES

TORQUE SPECS		
THREAD SIZE	HEX BOLT HEAD	TORQUE
6mm	10mm	8 ft/lb
8mm	12 or 13 mm	18 ft/lb
10mm	17mm	23 ft/lb
12mm	19mm	50 ft/lb
14mm	22mm	90 ft/lb
1/4 in	7/16 in	12 ft/lb
5/16 in	1/2 in	19 ft/lb
3/8 in	9/16 in	23 ft/lb
1/2 in	3/4 in	90 ft/lb

Driver side:

1. Remove silver bracket with 12mm socket and save hardware.



2. Remove 2x 12mm nuts and save.



3. Remove plastic frame plugs.



4. Remove plastic cover on inner frame rail at front of slider mount location.



5. Remove middle crossmember bolt with 14mm socket (access cab and shortbed only).



6. Place slider on frame rail with point facing forwards and re-install 14mm crossmember bolt on bottom loosely to hold slider in place (use supplied 3/8 hardware for 4-door longbox models).



7. Use supplied hardware with small washers on the face and large washers on the rear where there are large round or square holes in the factory frame rail. Install nuts but do not tighten. Use at least 6 supplied new bolts per side. Removal of the white plastic line clamps is necessary.

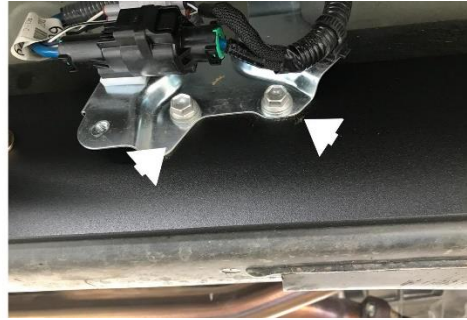


8. Reinstall the slider bracket and 2x 12mm nuts removed in step 2.
9. Snug factory hardware and tighten supplied hardware to 25ft/lbs
10. Reinstall inner plastic cover.

DRIVER SIDE COMPLETE

Passenger side:

1. Remove 2x 10mm bolts on plastic cover over wiring loom. Then remove loom from frame by removing 2x 12mm bolts



2. Remove plastic inner frame cover.
**refer to Driver Side, Step 4*
3. Remove up plastic frame plugs.
4. Remove bottom crossmember 14mm bolt.
**refer to Driver Side, Step 5*
5. Place slider on frame rail with point facing forwards and loosely reinstall bottom crossmember bolt.
**refer to Driver Side, Step 6*
6. Use supplied hardware with small washers on the face and large washers on the rear where there are large round or square holes in the factory frame rail. Install nuts but do not tighten. Use at least 6 supplied new bolts.
**refer to Driver Side, Step 7*
7. Replace wiring harness on top of slider mount rail and tighten as per driver side install.

PASSENGER SIDE COMPLETE