

INSTALLATION MANUAL



MADE IN CANADA

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DESCRIPTION:

**5th GEN LIMITED 4RUNNER
 SIDE STEPS/SLIDERS**

COMPATIBLE WITH:

2010+ TOYOTA 4RUNNER LIMITED

DATE UPDATED:

OCTOBER 2020



4RUNNER LIMITED SIDE STEP/SLIDER INSTALLATION

APPLICATION: 2010+ LIMITED 4RUNNER WITH XREAS

PARTS LIST

| | |
|--------------------|--------|
| SIDE STEPS/SLIDERS | 1 PAIR |
| 8MM BOLTS | 28 |
| 8MM WASHER | 28 |

TOOLS REQUIRED

FLAT HEAD SCREWDRIVER / SMALL PRY BAR

METRIC SOCKETS AND WRENCHES

GRINDER OR METAL SAW

M8 X 1.25 tap (optional)

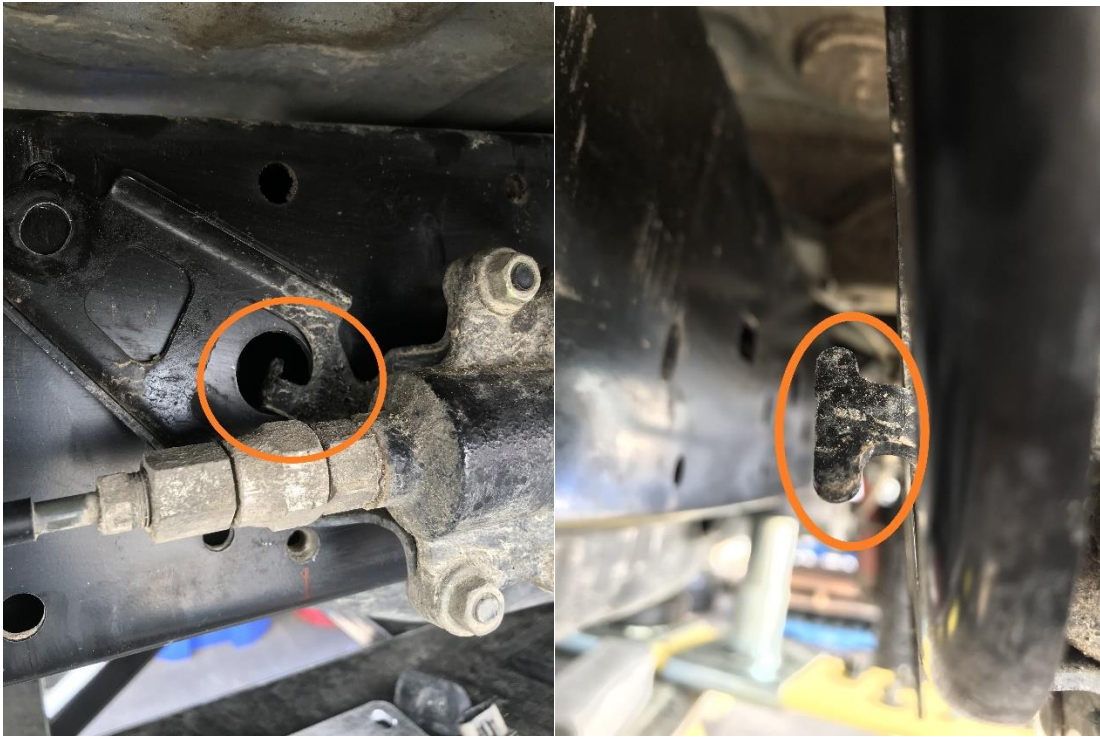
TORQUE SPECS

| THREAD SIZE | HEX BOLT HEAD | TORQUE |
|--------------------|----------------------|---------------|
| 6mm | 10mm | 8 ft/lb |
| 8mm | 12 or 13 mm | 18 ft/lb |
| 10mm | 17mm | 23 ft/lb |
| 12mm | 19mm | 50 ft/lb |
| 14mm | 22mm | 90 ft/lb |
| 1/4 in | 7/16 in | 12 ft/lb |
| 5/16 in | 1/2 in | 19 ft/lb |
| 3/8 in | 9/16 in | 23 ft/lb |
| 1/2 in | 3/4 in | 90 ft/lb |

1. Remove factory running boards if applicable by removing 6x 12mm head bolts per side. The factory side skirts will need to be removed or modified in order to fit the sliders.
2. Remove all round and rectangular plastic frame plugs by prying them out with a flat head screwdriver or prybar. These will not be reused. Remove plastic frame clips that hold the factory XREAS lines.



3. Unbolt the XREAS unit from the passenger and drivers side and remove the frame tab so the module can be reinstalled on top of the slider frame plate.



4. Remove parking brake cable bracket from frame – this bracket will be reinstalled on top of the slider frame plate.



5. Clean out threaded frame holes using compressed air, if the holes are very dirty or rusty running the correct size tap through the holes prior to installation is recommended.
6. Install driver and passenger side slider side with frame plate arrow pointing towards the front of the vehicle. Use grease or anti-seize on the new hardware, reinstalling the XREAS modules and parking brake cable brackets on top of the frame plates. Torque to 20-25ft/lbs.



INSTALL COMPLETE